

ARDATZ
PERFOR

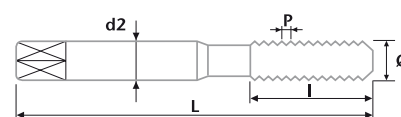
9 60241 1



8 05136 1



APPLICATIONS / ANWENDUNGEN



Ø	ΣP	Ø mm	L	l	Ø	∠	DiN 371	Ø	ΣP	Ø mm	L	l	Ø	∠	DiN 371
M3	0,5	2,5	56	10	3,5	2,7	•	M6	1	5	80	16	6	4,9	•
M4	0,7	3,3	63	12	4,5	3,4	•	M8	1,25	6,75	90	18	8	6,2	•
M5	0,8	4,2	70	14	6	4,9	•	M10	1,5	8,5	100	20	10	8	•

CONDITIONS DE COUPE

CUTTING CONDITIONS

SCHNITTBEDINGUNGEN

CONDICIONES DE CORTE

TiN, TiCN... = Vc + 20 → 50 %

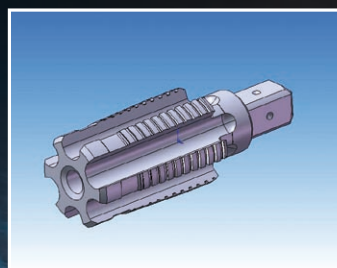
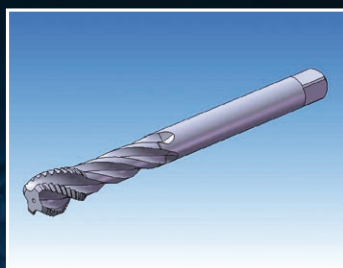
■ Vc = 20 m/min

■ Vc = 8 m/min

□ Vc = 20 m/min

■ Vc = 20 m/min

■ Vc = 4 m/min

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UNITÉ DE FABRICATION TARAUDS / TAPS UNIT
 NUEVA HERRAMIENTA DE CORTE (NECO)
 BºURKIZUARAN S/N 48230 ELLORIO / BIZKAIA (SPAIN)